

PLASTICS & POLYMERS DOCUMENT

FIRM (F) FORMERLY KNOWN AS SOFT(S):

THE **FIRM** PUTT & APPROACH DISCS HAVE A FIRM RIM A WITH A SLIGHT FLEX IN THE FLIGHT PLATE, THESE DISCS FLEX IN HALF AT THE 19–24 LBS OF PRESSURE AND ARE TYPICALLY USED FOR A DRIVING AND LAY UP PUTTER. FIRMER DISCS LIKE THIS ARE PREFERRED BY PLAYERS WHO USE A PENDULUM STYLE, PUSH PUTT AND LOW SPIN PUTTING STYLES. THEY ALSO HOLD UP REALLY WELL WHEN THROWING SHOTS ON WOODED HOLES AND DO NOT GET TOO FLEXIBLE WHEN PLAYING IN WARMER TEMPERATURES.

SUPER SOFT (SS):

THE **SS** PUTT & APPROACH DISCS ARE SLIGHTLY STIFF IN THE RIM AND PLIABLE IN THE FLIGHT PLATE. THESE DISCS FLEX IN HALF AT 14–18 LBS OF PRESSURE AND COVER A WIDE RANGE OF PUTTING STYLES AND ARE STILL FIRM ENOUGH TO BE USED FOR DRIVING AND LAYING UP.

SUPER STUPID SOFT (SSS):

THE **SSS** PUTT & APPROACH DISCS ARE FLEXIBLE IN BOTH THE RIM AND FLIGHT PLATE, FLEXING IN HALF AT 9-13 LBS OF PRESSURE. THIS FLEX IS PERFECT FOR FLICK PUTTERS AND CHEST PUTTING WHERE THUMB PRESSURE IS APPLIED TO THE FLIGHT PLATE AND THE DISCS ARE SPRUNG OUT OF THE HAND UPON RELEASE.

SUPER STUPID SILLY SOFT (4S)

4S PUTTERS ARE JUST ABOUT AS FLEXIBLE AS A DISC CAN BE MADE AND STILL HOLD ITS SHAPE. THESE DISCS FLEX IN HALF UNDER 5 LBS OF PRESSURE AND ARE VERY POPULAR AMONG NEWER PLAYERS WHO NEED THE EXTRA GRIP IN THE CHAINS ON SLIGHTLY OFF CENTER HITS

REALLY FREAKIN' FLEXIBLE (RFF):

RFF PUTTERS ARE USED PRIMARILY FOR PUTTING AND THEY FLEX IN IN HALF AT 5-8 LBS OF PRESSURE. PLAYERS OFTEN GO TO A PUTTER THIS FLEXIBLE IN COLDER WEATHER CONDITIONS WHEN ALL DISCS BECOME FIRMER. A VERY SOFT TPE IS ADDED TO THIS BLEND TO KEEP IT FLEXIBLE EVEN DURING COLDER WEATHER, WHICH ALSO CHANGES THE SURFACE COMPLEXION MAKING IT A BIT MORE GRIPPY THAN **SSS** WHILE KEEPING A MATTE FINISH.

ORGANIC (OG):

ORGANIC RUNS ARE MADE USING A COMBINATION OF RECYCLED RUBBER AND A RENEWABLE RESOURCE (CORN BASED BIO-POLY-MER) MAKING AN ECO FRIENDLY PRODUCT. MOST **ORGANIC** DISCS PRODUCE A VERY CHALKY SURFACE AND FALL IN BETWEEN SOFT AND **SS**. Some older runs that are more flexible may or may not be marked, plans are to accurately mark all future runs with the appropriate flex.

MONEY (\$):

THE **MONEY** BLEND OF PUTT AND APPROACH DISCS ARE MARKED WITH A \$ AND CAN RANGE FROM SS TO 4S. THIS BLEND IS QUITE DIFFERENT FROM OUR REGULAR **SUREGRIP** BLENDS AS WE USE A VERY FLEXIBLE ELASTOMER WHICH CAUSES THE DISCS TO LOOK SHINY ON THE SURFACE AND BECOME VERY GUMMY WITH USE. THE \$ BLEND IS GREAT FOR WET CONDITIONS. THEY'LL HAVE YOU SAYING, "DANG, THESE ARE MONEY!".

LUNAR (L):

The **Lunar** blend of putters are created by using a small amount of Special textured black rubber in a white run of **SS** putters. These discs will have a unique look and feel to the surface like the moon. Most runs are between **SS** and **SSS**.

CHALKY (CH):

THE **CHALKY** PUTT & APPROACH BLENDS DEVELOP A CHALKY SURFACE LEAVING WHITE STREAKS OF THE MINERAL IN THE FLIGHT PLATE. **CHALKY** PUTTERS ARE USUALLY BETWEEN **FIRM** AND **SS** IN FLEX AND THE CHALKY FEELING NEVER GOES AWAY.

SPECIAL BLEND (SB):

WE OFTEN SAMPLE MATERIALS THAT ARE SENT TO US BY SUPPLIERS THAT ARE EITHER ENTIRELY NEW COMPONENTS OR JUST ADDITIVES TO OUR EXISTING BLENDS. WE STARTED LABELING **SPECIAL BLENDS** AFTER SEVERAL YEARS OF RUNNING THEM WITH THE FIRST BEING **SB-6** AND ARE NOW UP TO **SB-30**. THESE PROTOTYPE BATCHES RANGE IN QUANTITIES FROM 60 TO 300 DISCS, UNFORTUNATELY IT'S NOT ALWAYS POSSIBLE TO RECREATE THE RUNS DUE TO THEIR EXPERIMENTAL NATURE. THE CURRENT BLEND OF **SB-30** IS SOMETHING WE CAN RE-CREATE AND COULD END UP BECOMING THE FINAL **SPECIAL BLEND**.

PURE WHITE (PW)

THE **PURE WHITE** BLENDS ARE CREATED BY USING A TALC FILLED POLYPROPELENE WHICH REDUCES SHRINKAGE TO PRODUCE A FLATTER LOWER PROFILE DRIVING PUTTER. THIS BLEND IS FIRM ON THE RIM FOR DURABILITY AND GRIPPY ON THE SURFACE. THE **PW** RUNS ARE MOSTLY ON THE STIFFER SIDE AND ARE SLIGHTLY MORE OVER STABLE.

SUPERGLOW (GLO):

The **Superglow** blends are made using the element Strontium which produces the longest lasting brightest glow on the market. We use a heavy loading of the glow to assure our discs glow the best. Most runs of **Superglow** putters over the years fall in between **Firm** and **SS**, more flexible runs are now being marked with accurate flex.

Fossil (f):

THE **FOSSIL** BLEND IS A CROSS BETWEEN **PURE WHITE** AND **CHALKY** WITH A SPECIAL MINERAL ADDED TO THE MIX FOR TEXTURE, BUT SINCE THEY ARE IN WHITE ITS NOT AS VISIBLE. MOST RUNS ARE FIRM ON BOTH THE RIM AND FLIGHT PLATE, A BIT MORE OVER STABLE AND GREAT FOR DRIVING AND APPROACHING.

PLATINUM (P):

THE **PLATINUM** BLEND IS MADE WITH DIFFERENT RATIOS OF TPU (THERMO-PLASTIC-URETHANE). AND A CO-POLYESTER TPE (THERMO-PLASTIC ELASTOMER), PRODUCING A DURABLE DISC THAT ARE A BIT MORE GRIPPY ON THE SURFACE THAN PURE TPU. **PLATINUM** DISCS ARE ALWAYS SOLID IN COLOR AND ARE SLIGHTLY LESS STABLE THAN **DIAMOND** AND MORE OVER STABLE THAN **SUREGRIP**.

DIAMOND (D):

THE **DIAMOND** BLEND IS MADE FROM A HIGH GRADE TPU (THERMO-PLASTIC-URETHANE). THESE BLENDS CREATE THE BEST DURA-BILITY AND GRIP ON THE SURFACE OF ANY DISC ON THE MARKET. RUNS ARE CLEAR, TRANSLUCENT OR OPAQUE AND ARE MORE OVER STABLE THAN **SUREGRIP** OR **PLATINUM**.