



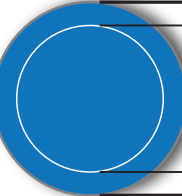
# GATEWAY DISC SPORTS

## CUSTOM STAMPING

## GUIDELINES

DISC SIZE  
8.4"

PRINT SIZE  
5.25"



PRINT SIZE  
2.75"

MINI SIZE  
3.625"

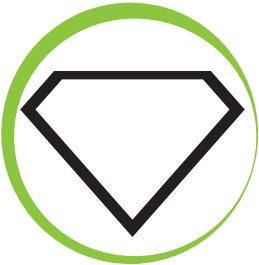
### REQUIREMENTS

HOT-STAMPS SHOULD BE SUBMITTED AS 100% BLACK & WHITE, CAMERA READY ART. 300 PPI @ PRINT SIZE OR HIGHER IS NECESSARY TO ACHIEVE A CLEAN STAMP. FOR BEST RESULTS PLEASE PROVIDE AN ILLUSTRATOR VECTOR BASED FILE (AI.) ACCEPTABLE FILE TYPES ARE [ .PSD | .TIF | .JPG | .PNG | .PDF | .AI | .EPS ]



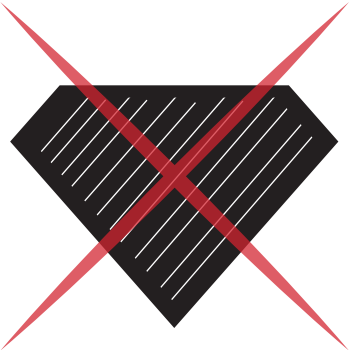
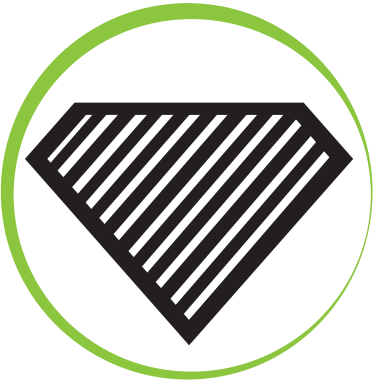
### COVERAGE AREAS

AVOID SOLID AREAS LARGER THAN A 1/2" CIRCLE. LARGE SOLID AREAS CAUSE DROP OUTS BY AIR GETTING TRAPPED UNDER THE FOIL. OUTLINING CAN HELP IN MOST CASES.



### BRIDGING

AREAS OF DETAIL THAT ARE TOO SMALL MAY "BRIDGE" OR FILL-IN. NORMALLY WHEN A FINE LINE IS INBETWEEN TWO LARGER DARK AREAS. VERY FINE LINES IN CONJUNCTION WITH SOLID AREAS CAN PRODUCE "CUT-THROUGH" FROM UNEVEN DISTRIBUTION OF STAMPING PRESSURE.



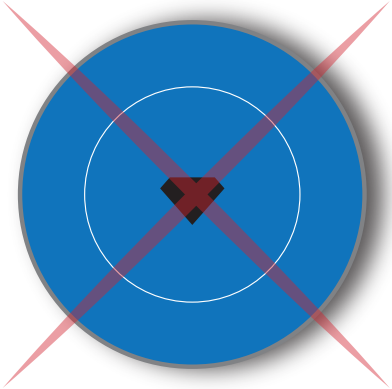
### TEXT

TEXT SIZES SHOULD BE 12 POINTS OR HIGHER TO AVOID LETTERS AND COUNTERS BRIDGING. SELECT FONTS THAT ARE WELL SPACED WITHIN EACH CHARACTER. WHILE THESE EXAMPLES ARE THE SAME SIZE IN POINTS, THE SECOND EXAMPLE WILL FILL IN.



### AVOID THE CENTER

PLEASE IF POSSIBLE LEAVE THE VERY CENTER OF THE DESIGN BLANK OR WITH VERY LITTLE LINEWORK. THE SPRUE LOCATED ON THE UNDERSIDE CENTER OF A DISC CAN CAUSE DROP OUTS DUE TO AN UNEVENNESS ON THE FLIGHT PLATE.



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